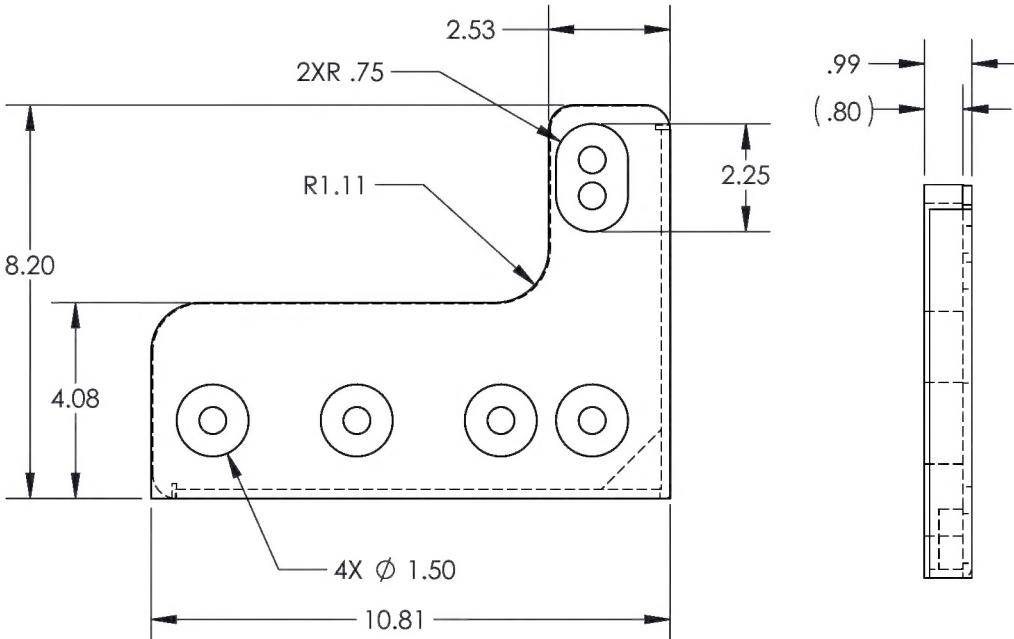
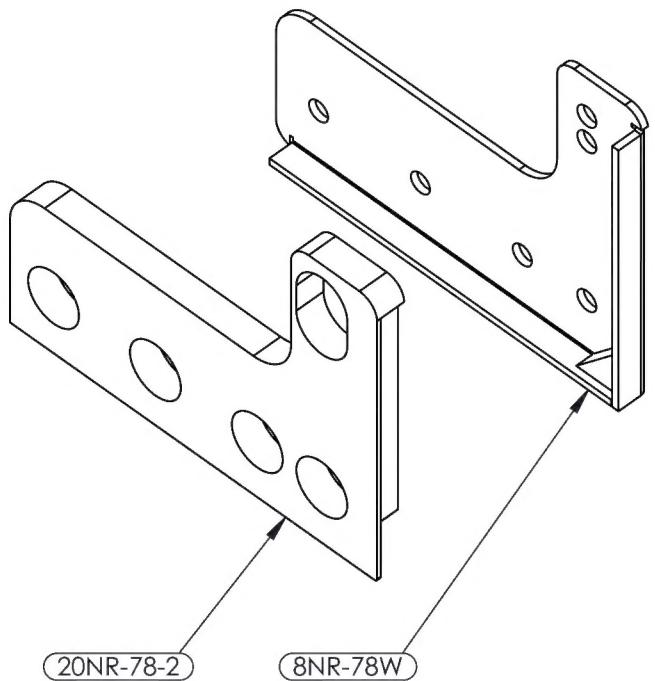


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	AS DRAWN BY APICAL	7/17/2013		



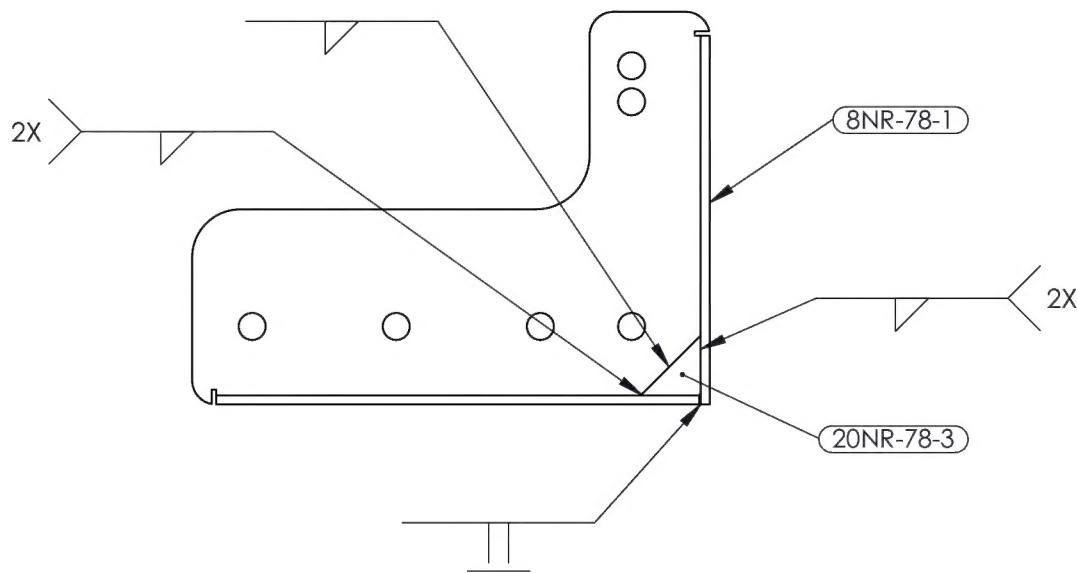
1. PRIME BACKSIDE OF 8NR-78-1 CARDINAL
4860-50 PRETREATMENT PRIMER, IAW
MIL-P-23377J TYPE 1 CLASS N

RED BARN MACHINE						
TITLE RH PROTECTOR PLATE ASSY						
DWG NO. 8NR-78 REV 1						
MATERIAL		DRAWN BY: APICAL APPROVED <i>D. Weil</i>				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		HEAT TREAT FINISH				
.XXX ± .005 FRACTIONS ± 1/32		ANGLES ± 5°				
.XX ± .01		SPEC				
.X ± .1		USED ON MODEL				
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R						
2. DIMENSIONAL LIMITS APPLY AFTER PLATING						
SCALE 1:4		DATE 4/14/2009 SHEET 1 OF 3				

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		8NR-78W	1	WELDMENT			2
1			8NR-78-1		PROTECTOR PLATE SHEET	5/16 H.R. PLATE	5/16 X 9-1/8 X 11-5/8	3
1			20NR-78-3		PROTECTOR STIFFNER	1018	1/2 X 1-3/8 X 1-3/8	4
			20NR-78-2	1	URETHANE FILL	URETHANE	BC RUBBER SUPPLY LTD.	1
	ASSY/ 8NR-78W							

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	AS DRAWN BY APICAL	7/17/2013	CFS	



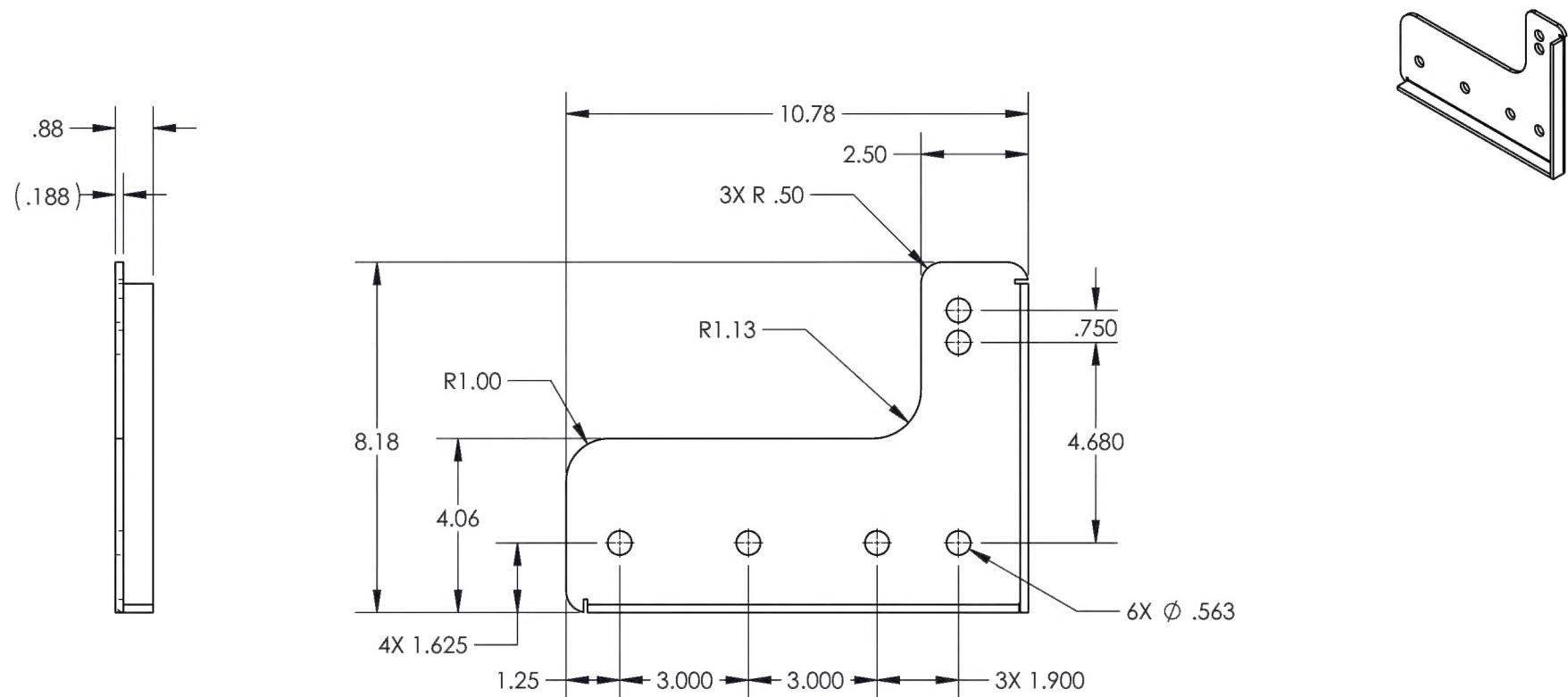
8NR-78W

WELDMENT

 RED BARN MACHINE	
TITLE	RH PROTECTOR PLATE ASSY
DWG NO.	8NR-78W
REV	1
MATL	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:4	DATE 4/14/2009
	SHEET 2 OF 3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	AS DRAWN BY APICAL	7/17/2013	CFS	



8NR-78-1

PROTECTOR PLATE SHEET

RED BARN MACHINE	
TITLE	RH PROTECTOR PLATE ASSY
DWG NO.	8NR-78-1
MATL	5/16 H.R. PLATE
UNLESS OTHERWISE SPECIFIED	DRAWN BY: APICAL
DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	HEAT TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC
OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:4
DATE	2/14/2009
SHEET 3 OF 3	